

Innovative Technologies in Construction

Little Humbug Creek Bridge

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ODOT/AGC Annual Conference

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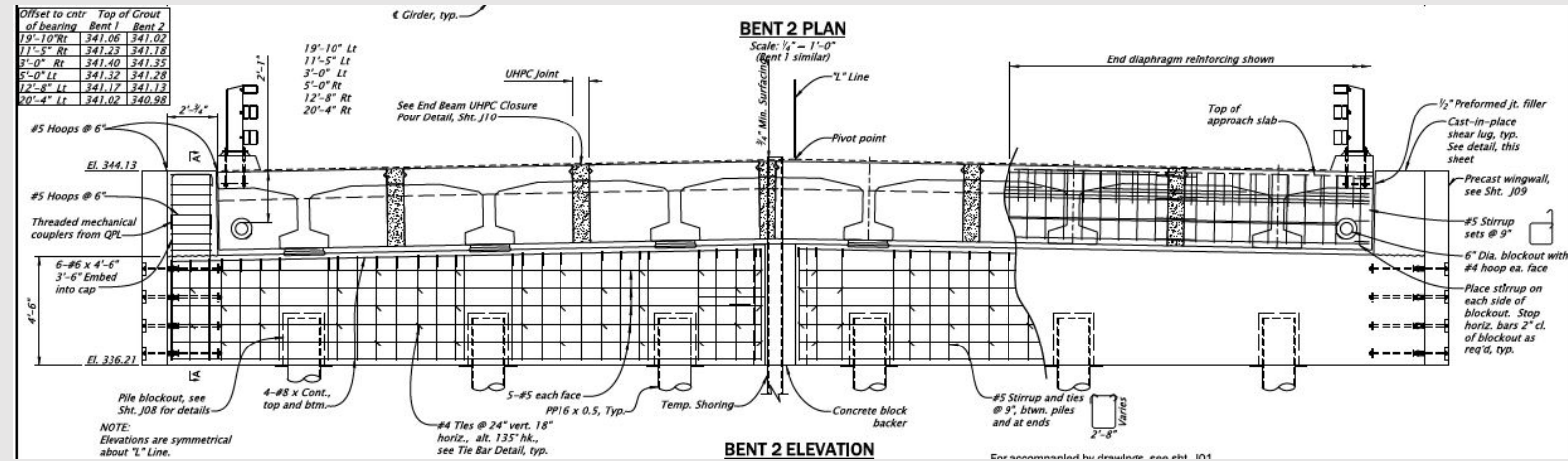
US26: Little Humbug Creek Bridge Background

- Constructed in 1956
- 60-foot span length
- Substructure in critical condition
- Significant scour
- Bridge condition – structurally deficient
- Designed as a steel rolled beam with deck modules cast in proximity to project site.
- Contractor cost reduction proposal per 00140.70



Successful Partnership Between ODOT and Contractor

- Contractor proposed precast DBTs
- UHPC closure pours
- Epoxy Polymer Concrete deck overlay
- Maintaining contract interim completion dates
- Contractor Engineer assumes the role of RFI responses, bridge load rating and as-builts



Seaside OR 97138
United States

10 working days with 24-
hour single lane closure for
pile driving. Work to be
complete by June 27.



Nightly single lane closures and shoulder work occurred between dates of 24-hour lane closures.



IWW began on September 3
and had to be complete by
September 15



11 working days with 24-hour single lane closure for first half of new structure. Work to be complete by September 13.



Seaside OR 97138
United States

13 working days with 24-
hour single lane closure for
second half of new structure.
Work to be complete by
September 26.



INNOVATIVE MATERIALS



Ultra High-Performance Concrete - UHPC

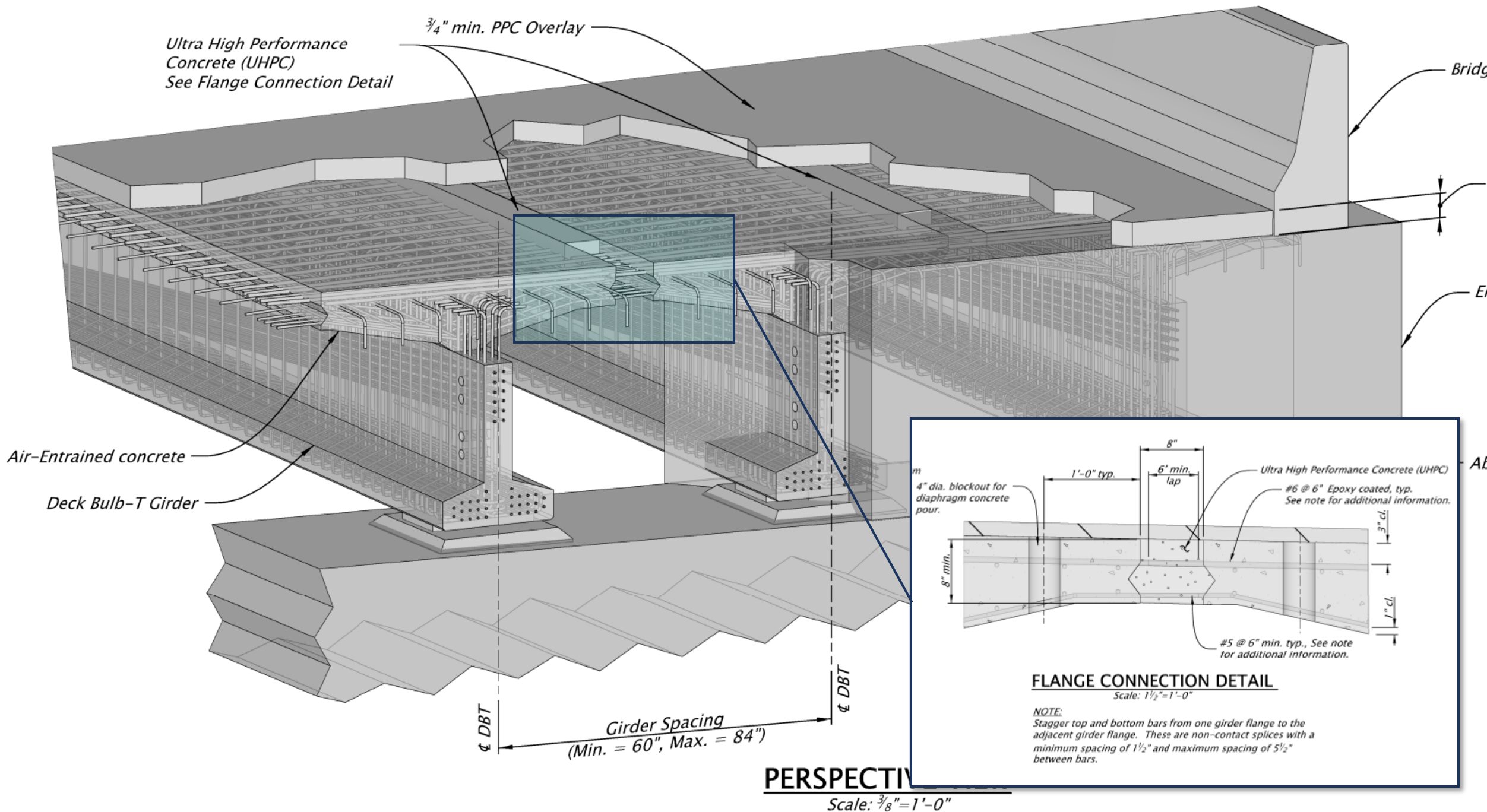
UHPC Material Properties

- No coarse aggregate
- Dense particle packing
- Steel fibers
- Nearly impermeable

Compressive Strength = 17,500 psi

Post-cracking Tensile Strength = 0.72 ksi





Ultra High Performance Concrete (UHPC)
See Flange Connection Detail

$\frac{3}{4}$ " min. PPC Overlay

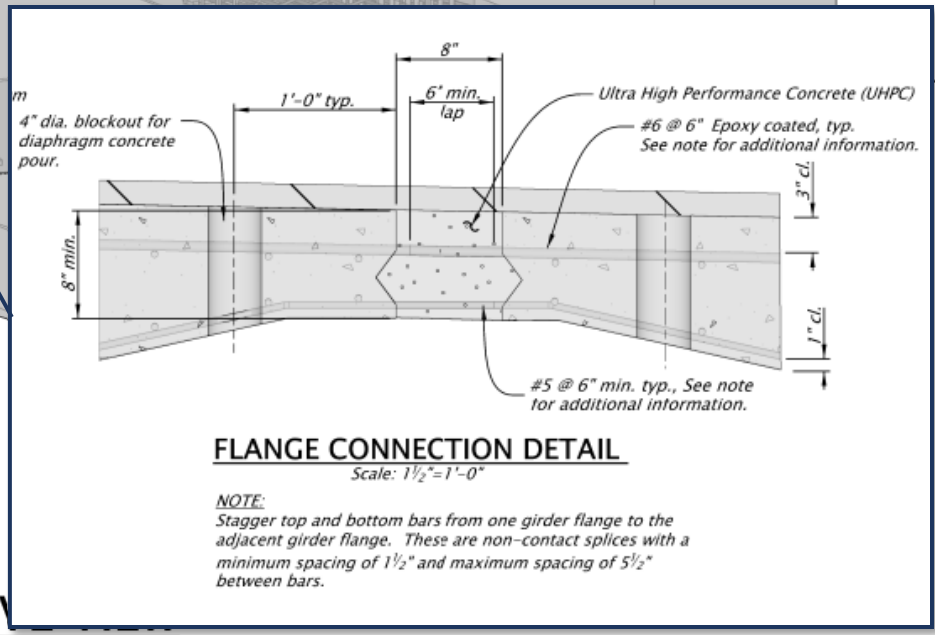
Bridge

Er

Air-Entrained concrete

Deck Bulb-T Girder

Ab



FLANGE CONNECTION DETAIL

Scale: $1\frac{1}{2}$ " = 1'-0"

NOTE:
Stagger top and bottom bars from one girder flange to the adjacent girder flange. These are non-contact splices with a minimum spacing of $1\frac{1}{2}$ " and maximum spacing of $5\frac{1}{2}$ " between bars.

Girder Spacing
(Min. = 60", Max. = 84")

PERSPECTIVE

Scale: $\frac{3}{8}$ " = 1'-0"

UHPC History

- ODOT's first use over 10+ years ago
—2012 Burnt River Bridge
- Single approved material supplier
- Bid prices ~\$10,000/cuyd
- Mixing times >30 mins



Sep 9, 2024 at 13:56:15
37344 US-26
Seaside OR 97138
United States

Modern UHPC Placement



Monday, September 9, 2024 at 12:14 PM
36455 US-26
Seaside OR 97138
United States

Batched in a ready-mix truck, in quantities around 4-5 cuyd per batch





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Innovations in placement
practices improve
efficiencies



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United States

UHPC was not top formed,
as a trial.



Epoxy Polymer Concrete (EPC) Overlays

- Same physical properties as PPC
- Slower set times
- More moisture tolerant
- Still in pilot phase at ODOT



EPC Batching

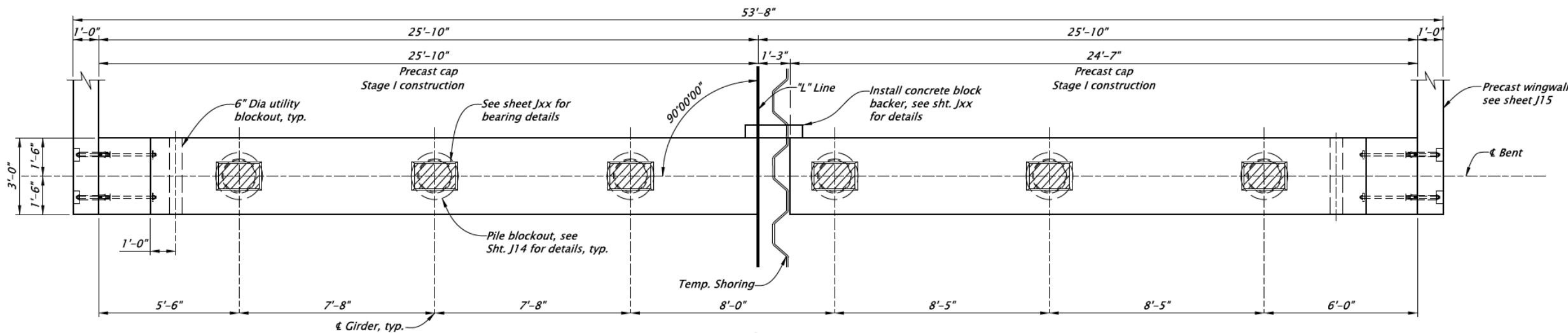


EPC Placement

- Placed with a skid steer
- Finished with a truss screed
- Able to accommodate grade changes

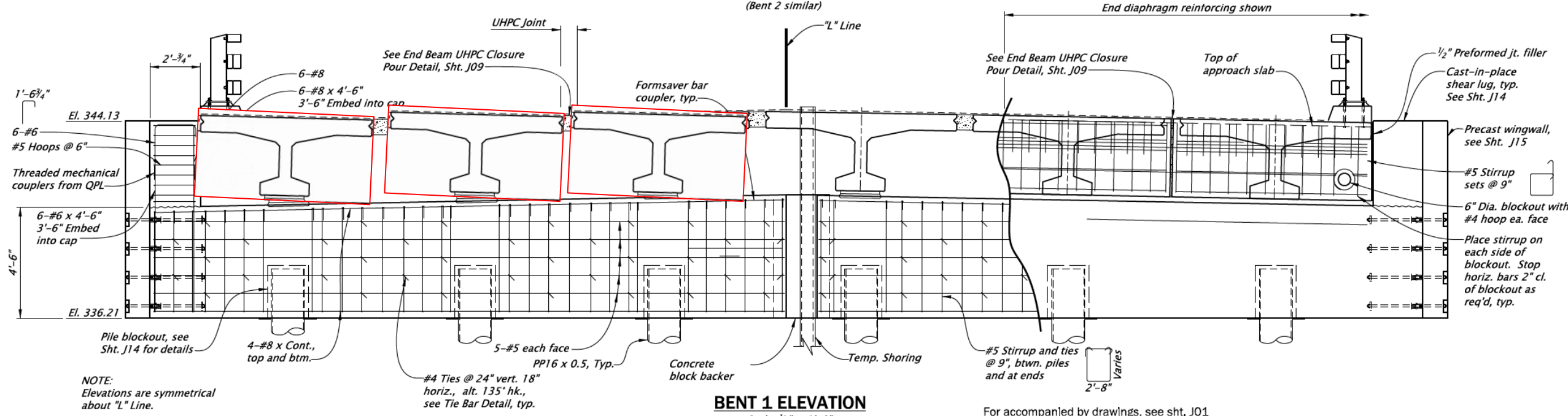


CONSTRUCTABILITY



BENT 1 PLAN

Scale: 1/4" = 1'-0"
(Bent 2 similar)



BENT 1 ELEVATION

NOTE:
Elevations are symmetrical about "L" Line.

For accompanied by drawings, see sht. J01

UHPC connection detail
could accommodate the
uneven cross-slope



Uneven grade, must be corrected with the overlay



Grade adjustments were made to accommodate the slab elevations, placement proceeded on-time





Questions

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